





GENERAL INSTALLATION GUIDELINES

1. BE SURE THE SURFACE OF THE CONCRETE WALL IS SMOOTH, FLAT AND PLUMB.

2. IT IS IMPERATIVE TO INSTALL A FASTENER SET IN EVERY ELONGATED STANCHION HOLE.

- 3. INSTALL EACH DROP-IN ANCHOR AS SHOWN ON THIS DRAWING AND AS DESCRIBED BELOW:
 - A. DRILL A 5/8" DIAMETER HOLE 2" DEEP.
 - B. BLOW OUT HOLE.
 - C. DRIVE ANCHOR FLUSH TO 1/16" BELOW SURFACE OF CONCRETE.
 - D. EXPAND ANCHOR WITH FRT-112 SETTING TOOL. ANCHOR IS PROPERLY SET WHEN SHOULDER OF SETTING TOOL IS FLUSH WITH THE TOP OF ANCHOR.
- 4. INSTALL THE FLAT WASHER AND TIGHTEN THE CAP SCREW JUST ENOUGH TO ATTAIN A SNUG FIT. AVOID HIGH SCREW TORQUE WHICH INDUCES COMPRESSIVE STRESS.
- 5. AFTER ASSEMBLING THE ARMS TO THE STANCHION, TAP THE ARM DOWN WITH A <u>LIGHT</u> MALLET BLOW. THE <u>LIGHT</u> MALLET BLOW WILL FULLY SEAT AND LOCK ARM IN PLACE.
- 6. INSTALL OPTIONAL HDL LOCK BY PLACING THE LOCK ON THE ARM WITH THE LOCKING BARBS UP. PUSH THE LOCK INTO THE RECTANGULAR HOLE IN THE STANCHION. WHEN THE STOP FLANGES ON THE LOCK HIT THE STANCHION, THE LOCK WILL CLICK INTO PLACE. SEE DETAIL No.1 AT LEFT.
- 1. THE ANCHOR ARRANGEMENT SHOWN ON THIS INSTALLATION DRAWING ALLOWS FOR COMPLETE VARIABILITY OF ARM SIZE & LOCATION OF ARM ON STANCHION.
- SEE UDI "MOUNTING HARDWARE" CATALOG SHEET (FORM 120292AD) FOR ANCHOR LOAD CAPACITY, GENERAL ANCHOR NOTES AND HEX HEAD CAP SCREW NOTES.
- 3. SEE UDI "TECHNICAL DATA" CATALOG SHEET (FORM 111391AE) FOR LOAD CARRYING CAPACITY.
- SEE UDI "GUIDE SPECIFICATION" (FORM 123191AK) FOR GENÉRAL SPECIFICATIONS ON THE HEAVY DUTY NON-METALLIC CABLE RACK.

HEAVY DUTY NON-METALLIC CABLE RACK
Installation Details For 1 Ea. CR12-B Stanchion
With 1 Ea. RA20 Arm Using Drop-In Anchors

ME See At Left SOME Don McCoy Made Alan Armstrong GROW Don McCoy

ME 12-15-03 MARGON BE SEEN G 10-3-18

1st Designed For TYPICAL INSTALLATION OF CABLE RACKS

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90-3172 PAGE 1 OF